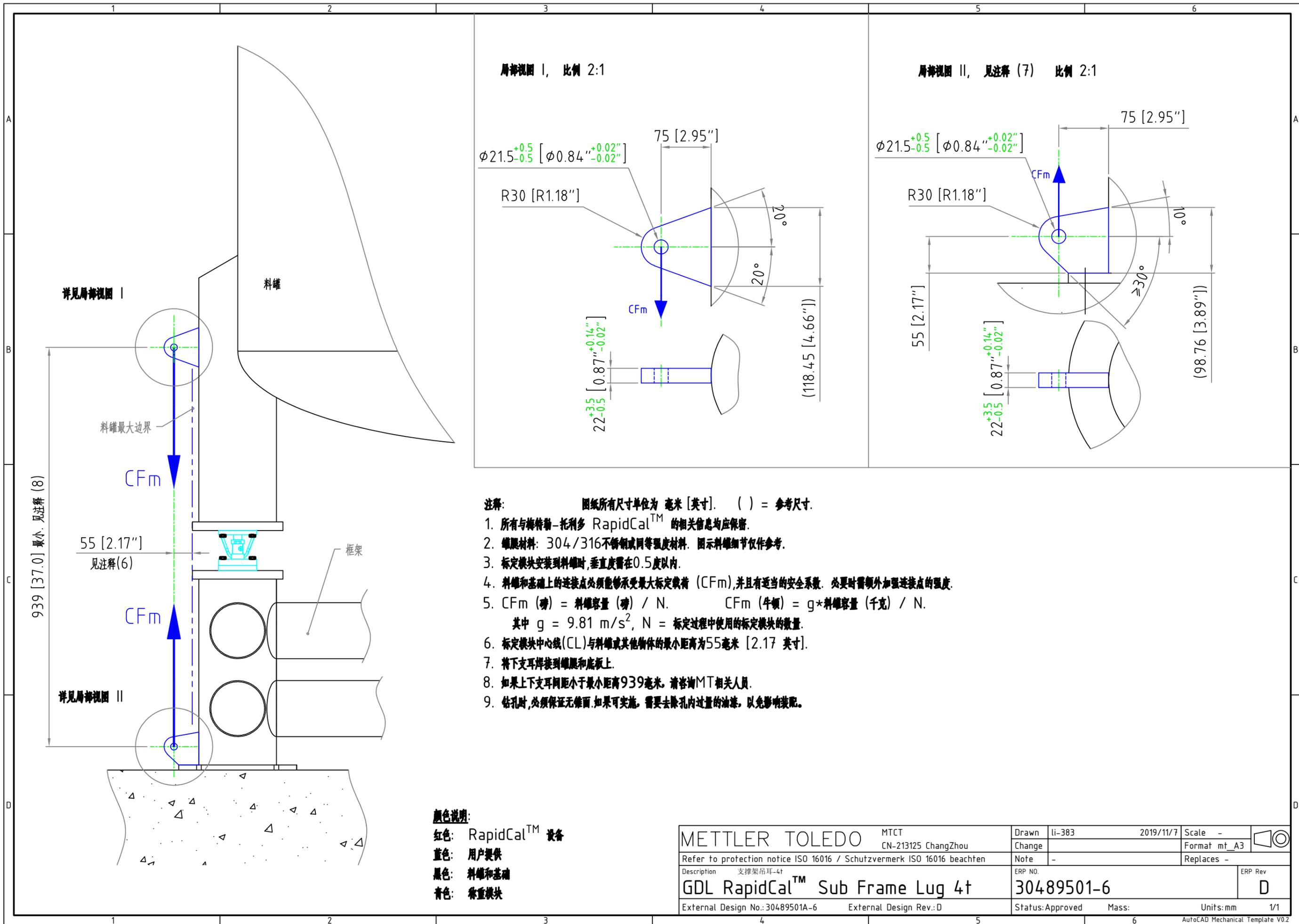


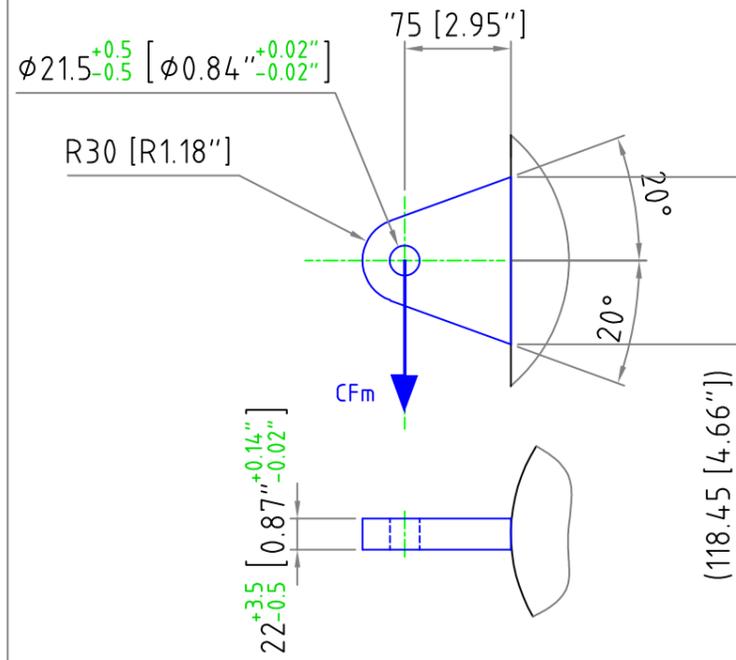
- Notes: Dimensions are in mm [inches]. () = Ref. Dimension.
- All information pertaining to METTLER TOLEDO's RapidCal™ shall be treated confidentially.
 - Material of lugs: 304/316 stainless steel or material of equivalent strength. Tank details shown are for reference only.
 - Calibration Modules should stand vertically within 0.5 degree when assembled to the tank.
 - The attachment points to the tank and sub-frame must withstand the Max. Calibration Force (CFm) with a suitable factor of safety. Reinforce the attachment points and sub-frame as necessary.
 - CFm (lb) = Scale Capacity (lb) / N. CFm (Newtons) = g*Scale Capacity (kg) / N. where g = 9.81 m/s² and N = number of Calibration Modules used in the calibration.
 - Minimum distance from the Calibration Module center line (CL) to tank scale or other obstacles is 55 mm [2.17 in].
 - Weld lower lug to leg and sole-plate.
 - Consult MT for shorter arrangements.
 - Drill hole, it must not be tapered. Remove excess paint from hole, if applicable.

Color Key:
 Red: RapidCal™ Equipment
 Blue: Customer provided
 Black: Tank and foundation.
 Cyan: Weigh Module

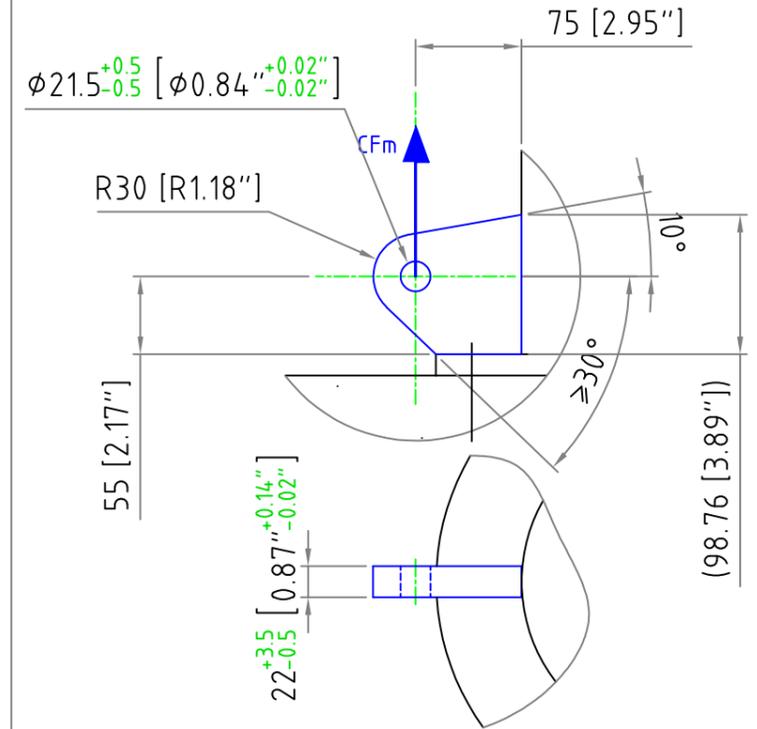
METTLER TOLEDO		MTCT	Drawn	li-383	2019/11/7	Scale	-
		CN-213125 ChangZhou	Change			Format	mt_A3
Refer to protection notice ISO 16016 / Schutzvermerk ISO 16016 beachten			Note	-		Replaces	-
Description 支撑架吊耳-4t			ERP NO.	30489501-6		ERP Rev	D
External Design No.:30489501A-6		External Design Rev.:D	Status:Approved	Mass:		Units:mm	1/1



局部视图 I, 比例 2:1



局部视图 II, 见注释 (7) 比例 2:1



注释: 图纸所有尺寸单位为 毫米 [英寸]. () = 参考尺寸.

1. 所有与梅特勒-托利多 RapidCal™ 的相关信息均应保密.
2. 罐体材料: 304/316 不锈钢或同等强度材料. 图示料罐细节仅作参考.
3. 标定模块安装到料罐时, 垂直度需在 0.5 度以内.
4. 料罐和基础上的连接点必须能够承受最大标定载荷 (CFm), 并且有适当的安全系数. 必要时需额外加强连接点的强度.
5. CFm (磅) = 料罐容量 (磅) / N. CFm (牛顿) = $g \times$ 料罐容量 (千克) / N.
其中 $g = 9.81 \text{ m/s}^2$, N = 标定过程中使用的标定模块的数量.
6. 标定模块中心线 (CL) 与料罐或其他物体的最小距离为 55 毫米 [2.17 英寸].
7. 将下支耳焊接到罐体和底板上.
8. 如果上下支耳间距小于最小距离 939 毫米, 请咨询 MT 相关人员.
9. 钻孔时, 必须保证无锥面. 如果可实施, 需要去除孔内过量的油沫, 以免影响装配.

颜色说明:

- 红色: RapidCal™ 设备
- 蓝色: 用户提供
- 黑色: 料罐和基础
- 青色: 称重模块

METTLER TOLEDO	MTCT CN-213125 ChangZhou	Drawn li-383	2019/11/7	Scale -	
Refer to protection notice ISO 16016 / Schutzvermerk ISO 16016 beachten		Change		Format mt_A3	
Description 支撑架吊耳-4t		Note -	Replaces -		ERP NO. 30489501-6
GDL RapidCal™ Sub Frame Lug 4t		ERP Rev D			
External Design No.: 30489501A-6	External Design Rev.: D	Status: Approved	Mass:	Units: mm	1/1